

Safe Work Procedure

Changing Bucket Teeth

Facility:	Written By:	Approved By:	Date Created	Date of Last Revision:

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Pinch points Muscle strain Crush by machine	Steel toed boots Safety glasses Hand protection	

Safe Work Procedure:
<ol style="list-style-type: none"> 1 Park equipment on level ground with brake applied 2 Raise bucket and place supports 3 Hammer out pins, using bolts from left to right side 4 Remove teeth with hammer 5 Clean shank with wire brush 6 Install pin lock 7 Install tooth 8 Drive pin lock in left to right

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations: 6 Personal Protective Equipment 8 Musculoskeletal Injury 16 Machines, Tools and Robots	This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years Reviewed By Worker Rep/WSH Committee: Date:
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