



CELL: 856-9677
BUSINESS: 239-6267
FAX: 239-1205
paulmeseyton@shaw.ca



Safe Job Procedure

Job: Clutch Set-Up

Developed By: Ahmed Raza Syed
Approved By: Paul Meseyton
Received BY : Don Unger

Date: June 30,2008
Date: June 30,2008
Date: June30,2008

Equipment Required: 9/16 combination wrench, clutch setting tool, blocks
PPE Required : Safety Boots, Gloves, Safety Glasses

Job Step:

- 1- block vehicle's wheel. Shut vehicle off, remove keys from ignition
- 2- Supply proper lighting to transmission area of vehicle
- 3- Remove inspection plate at front of transmission bell housing on the bottom
- 4- Manually bar engine over internal adjusting ring lock tab and bolt is visible
- 5- Remove lock tab and bolts
- 6- The clutch pedal must either be tied down or assistant must hold it
- 7- Located in the inner adjusting ring are notches for use of screwdriver or pry bar to turn ring
- 8- For more free pedal play, rotation of adjusting ring is clockwise
- 9- For less free play , rotation of adjusting is counter clockwise
- 10- Three notches varies adjustment 1/16 inch. Turn the bolt ½ turn and check free play
- 11- Once adjustment has been made , the clutch pedal must be released
- 12- Measure clutch free play (adjust to manufacture's specs)
- 13- When adjusting to manufacture's spec (approx 1 ½ ") reinstall tab and bolt, spring loaded and lock
- 14- Recheck clutch free play in cab
- 15- If free play is okay, remove lighting and blocks from wheel
- 16- Reinstall inspection cover