

Safe Work Procedure

Crusher Lock Out

Facility:	Written By:	Approved By:	Date Created	Date of Last Revision:

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Pinch Points Falling Wrenches slipping Slips / Trips Lifting manually	Fire Extinguisher Eye Protection Hard Hat Steel Toe Boots Snug fitting clothes Protective mask or respirator Hearing Protection	Crusher Operation Lock out procedure Housekeeping practices Fire Extinguisher training Manufacturers specification

Safe Work Procedure:
<ol style="list-style-type: none"> 1 Install one or more locks to hold the master switch lever in the OFF position 2 Turn the master key to the OFF position and remove the key 3 Disconnect the batteries 4 Place one or more locks on machine control panels, access doors or electrical panels. 5 A lock out is required any time repairs or maintenance is performed: <ol style="list-style-type: none"> 1. When cleaning or lubricating the machine 2. While clearing blocked or jammed mechanism 3. If several persons will be working on a piece of equipment, each must apply their own lock 6 A lock can be removed when: <ol style="list-style-type: none"> 1. All guards are back in place 2. All work is completed and tools put away 3. Notify all workers that the lock is being removed 4. All workers are positioned safely for start up 5. Contols are positioned correctly for start up 6. The machine is ready for operation 7 <i>ONLY THE PERSON WHO APPLIED THE LOCK CAN REMOVE IT</i>

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations: 6 Personal Preotective Equipment 14 Fall Protection 15 Confined Spaces 16 Machines, tools and Robots 22 Powered Mobile Equipment 28 Scaffolds & Other Elevated Work Platforms 30 Temporary Structures	This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years Reviewed By Worker Rep/WSH Committee: Date:
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