

## Safe Work Procedure

### Extinguishing Flame and Dismantling Oxy Acetylene Equipment

<b>Facility:</b>	<b>Written By:</b>	<b>Approved By:</b>	<b>Date Created</b>	<b>Date of Last Revision:</b>

<b>Hazards Present:</b>	<b>PPE or Devices Required:</b>	<b>Additional Training Required:</b>
Burns Inhalation of chemicals / toxins Fire and explosion hazards	Steel toed boots Eye protection Hand protection	Fire Extinguisher Training

<p style="text-align: right;"><b>Safe Work Procedure:</b></p> <ol style="list-style-type: none"> <li>1 Close oxygen needle valve</li> <li>2 Close acetylene valve at torch end</li> <li>3 Close acetylene cylinder valve</li> <li>4 Close oxygen cylinder valve</li> <li>5 Drain acetylene by opening acetylene torch valve for a moment, then close again</li> <li>6 Drain oxygen in same manner as acetylene</li> <li>7 Re-open both torch valves</li> <li>8 Release pressure adjusting screws on both regulators</li> <li>9 Regulators and torches can not be disconnected</li> </ol>
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***If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure***

**REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR**

<p><b>Guidance Documents/Standards:</b></p> <p>MB Workplace Safety &amp; Health Act &amp; Regulations: 4 General Workplace Requirements 6 Personal Protective Equipment 17.9 Welding and Allied Processes</p>	<p>This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years</p> <hr/> <p>Reviewed By Worker Rep/WSH Committee:</p>  <p>Date:</p>
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