

Safe Work Procedure

Hand Held Pipe Cutting

Facility:	Written By:	Approved By:	Date Created	Date of Last Revision:

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Laceration Airborne particles Pinch points Slip/Trip	Steel toed boots Face Shield Hand protection	

Safe Work Procedure:
<p>1 Inspect work area and be aware of surroundings</p> <p>2 Unwind pipe cutter so pipe can be inserted</p> <p>3 Ensure pipe end(s) are secured so they do not fall and roll after being cut</p> <p>4 Hold pipe securely with one hand, ensuring fingers are out of the way</p> <p>5 Begin to wind down the pipe cutter so the cutting wheel sits on the pipe</p> <p>6 Make first revolution around pipe slowly and carefully. Be sure cutting wheel makes a complete cut around the circumference of the pipe</p> <p>7 Continue tightening after each revolution until pipe is cut</p>

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

<p>Guidance Documents/Standards:</p> <p>MB Workplace Safety & Health Act & Regulations:</p> <p>4 General Workplace Requirements</p> <p>5 First Aid</p> <p>8 Musculoskeletal Injuries</p> <p>16 Machines, Tools and Robots</p>	<p>This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years</p> <hr/> <p>Reviewed By Worker Rep/WSH Committee:</p> <p>Date:</p>
--	--