

Safe Work Procedure

Loader Operator

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| Facility: | Written By: | Approved By: | Date Created | Date of Last Revision: |
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| Hazards Present: | PPE or Devices Required: | Additional Training Required: |
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| Other workers and equipment Vehicle damage Slip/Trip Pinch points | Steel toed boots Safety glasses Safety gloves Hard hat ROPS | Operator training |

| Safe Work Procedure: |
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| <ol style="list-style-type: none"> 1 Ensure operator has received company orientation and trained in the safe operation of the equipment 2 Do pre-trip inspection and record in pretrip bok on machine 3 Enter and exit the cab by grasping the handhold or handrail and step or stairs provided. Maintain 3 point contact 4 Use extra caution whenever entering or exiting the cab on sloped ground or in windy conditions. The door is heavy. Serious injury may result iif gravity or wind causes door to slam shut and pinch hand or arm 5 Prior to starting the engine, adjust seat and fasten seatbelt, adjust mirrors and ensure good visibility for operation 6 Start using cold start procedure, observe all gauges and warning lights for normal operation 7 Conduct operational checks, testing the functions associated with pedals, levers and switches 8 Secure the door in either the open or closed position, ensuring the latch is fastened 9 Move to work area ensuring to carry the bucket low and tilted slightly back 10 While traveling, allow faster traffic to pass if safe to do so 11 At job site, inspect area for any hazards 12 Operation on sloped or inclined surfaces increase tipping and rollover hazard. 13 Never allow anyone to remain downhill of the loader on a sloped surface 14 Park on level ground with the bucket resting on the ground and apply the brake. |

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

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| Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations: 6 Personal Protective Equipment 16 Machines, Tools and Robots 20 Vehicular and Pedestrian Traffic 22 Powered Mobile Equipment | This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years Reviewed By Worker Rep/WSH Committee: Date: |
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