

PROCEDURE – PIPE THREADING

Revision #	Date	Description	Initiator
New	September 2010	To assess and determine how pipe threading will be done in a safe manner	Safety Dept.

PPE & Equipment & training	Mandatory: <ul style="list-style-type: none"> <input type="checkbox"/> Hard Hat <input type="checkbox"/> CSA Protective Footwear <input type="checkbox"/> Safety Glasses <input type="checkbox"/> Hearing Protection <input type="checkbox"/> Gloves 	As required: <ul style="list-style-type: none"> <input type="checkbox"/> High Visibility Vest <input type="checkbox"/> Dust Mask
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SAFE JOB PROCEDURES

1. Before placing threader, put down plastic, cardboard or wood so that threading oil won't land on the ground.
2. Place threader on a flat, even surface grading slightly forward.
3. Inspect the pedal and cord.
4. Place the oil under the dies and make sure there is a sufficient amount of oil.
5. Make sure that the oiler pumps oil properly.
6. Set up a pipe stand behind the threader to follow the same grade as the threader to ensure that the oil doesn't travel down the pipe.
7. Put the pipe through the back of the threader and make sure the dies are clean.
8. Close both rear and front chucks.
9. Put on Safety Glasses, Hearing Protection and Gloves.
10. Step on the pedal.
11. Cut, heam, and thread pipe.
12. Apply oil to the pipe as it is being threaded.
13. After sufficient amount of threads are cut, open the dies and remove your foot from the pedal.
14. Use a rag to wipe off the excess oil.
15. Open both chucks and remove the pipe.
16. Cleaning up the shards around the threader.

Procedure Authorizations	Print Name	Signature	Date
Safety Department			
JHSC/Safety Rep.			
President			