

Safe Work Procedure

Screener Angle Adjustment

Facility:	Written By:	Approved By:	Date Created	Date of Last Revision:

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Slip/Trip Pinch points	Steel toed boots Eye protection Hand protection Hard hat Reflective vest	

Safe Work Procedure:
<ol style="list-style-type: none"> 1 Ensure that the power to the unit has been turned off 2 Secure and stabilize shaker deck with overhead hoist chain 3 Release tension on pulley belts and chains 4 Remove pulley chains and belts 5 Undo 2 pulley bolts and remove drive pulley 6 Remove the 3 bolts holding collar 7 Remove collar 8 Pull out old bearing 9 Insert new bearing 10 Reverse procedure to reassemble screener shaker

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations: 6 Personal Protective Equipment 16 Machines, Tools and Robots 22 Powered Mobile Equipment	This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years Reviewed By Worker Rep/WSH Committee: Date:
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