

Safe Work Procedure

Conveyor Cleaning/Maintenance

| Facility: | Written By: | Approved By: | Date Created | Date of Last Revision: |
|-----------|-------------|--------------|--------------|------------------------|
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| Hazards Present: | PPE or Devices Required: | Additional Training Required: |
|----------------------|-----------------------------------|-------------------------------|
| Injury Amputation | Safety gloves Steel toed boots | |

| Safe Work Procedure: |
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| <ol style="list-style-type: none"> 1 Do not wear loose or torn clothing 2 Ensure all materials are off the belt 3 Turn off the conveyor and lock it out 4 Clean around the tail pulley, carrier and return rollers using a straight handled shovel (not "D" handle) 5 Remove materials from underneath and around the conveyor 6 Carry out maintenance / repairs as required 7 Replace and guards or shield removed for cleaning and/or maintenance work 8 Never jump or climb onto a conveyor for any reason while it is operating |

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

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| Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations: 5.5(1) First Aid 6 Personal Protective Equipment 9 Working Alone or in Isolation 14 Fall Protection 15 Confined Space | This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years Reviewed By Worker Rep/WSH Committee: Date: |
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